

## M1064 Series **Features and Benefits**

## 40 - 99 kW / 33 - 90 kW

#### Aftercooled for high power density

A Northern Lights exclusive. No other set builder has aftercooled this engine! All A and H models have an aftercooler that cools the intake air. Cool air has more oxygen for better combustion. This aftercooler, along with electronic fuel injection, increase output to give you six cylinder power from a four cylinder set.

#### **Electronic system profiler**

The Electronic System Profiler or "ESP" is a window to your set's real-time operating condition. The ECU that controls the electronic fuel injection gives you a SAE J1939 data stream of engine information that can be shown on an optional system monitor panel.

## **Component Specific Features**

#### **Engine block**

- Lugger four cylinder, four cycle, in-line, liquid cooled, overhead valve, marine diesels based on heavy-duty industrial engine blocks.
- Balanced, forged crankshaft with induction hardened journals and rolled fillets.
- Bimetallic valves have chrome stems and rotators.
- Replaceable valve seats and guides.
- Three ring aluminum alloy pistons with Ni-Resist insert for the top ring. Keystone piston ring reduces carbon buildup under light loads.
- Two gear-driven, counter-rotating balancing shafts for smooth operation.
- · Eight groove poly-vee drive belt powers the alternator and freshwater pump.
- Replaceable, wet cylinder liners for long life and low rebuild costs. **Fuel system**
- · Direct fuel injection systems (see model specific feature box left.)
- Ring clamp fuel filter with air bleed and drain.
- · Diaphragm-type, mechanically driven fuel transfer pump with manual priming lever.
- · Flexible fuel lines routed to fuel manifold on base frame for easy installation of vessel's hard piping.

#### Lubrication system

- · 500 hour oil change interval when fuel and oil requirements are met.
- · Positive displacement gear-type oil pump.
- · Full flow, spin-on oil filter.
- Oil spray cooling reduces piston crown temperature for longer life.
- · Freshwater, plate-type, full flow oil cooler reduces heat and thermal breakdown of lube oil.
- · Large capacity oil pan.
- Floating, cast aluminum, rocker cover traps valve noise and is a closed loop crankcase vent.

Lube oil drain for easy changes.

### **Cooling system**

- Freshwater cooling system has two thermostats for safety and guicker warm-ups.
- Heat exchanger cooling includes: Gear driven, flexible impeller seawater pump. Easy to clean, tube-type heat exchanger is cupronickel for long life.
- Cast iron expansion tank with brass filler neck for easy filling.
- Cast-iron exhaust manifold has double pass freshwater flow for even temperature control, fast warm-up and no hot spots.
- Zinc anode electrolysis protection.
- · D, T1, T2 available in keel cooled version.

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#### Superior PMG generator ends

Northern Lights meet ABS and Lloyd's standards. All have low 95°/50° temperature rise ratings and ±0.5% voltage regulation. The "A and H" models have Permanent Magnet Generators for 300% short circuit capability required for classed vessels. PMG is optional on D, T1 and T2.

#### **Comprehensive options list**

Each option is designed to integrate into a total power system custom built for your vessel. Consider a new higher power PTO for up to 174 Horsepower of hydraulic power.

#### **Complete unit testing**

Northern Lights generator sets are thoroughly factory tested and go through a complete quality control program to ensure your satisfaction with the best built marine generator on the market today.

#### Air system-turbo and aftercooler

- · Dry air filter silences intake noise.
- A, and H models have aftercooler with aircraft quality, 70/30 cupronickel (70% copper/30% nickel), two pass element (1). Oval water tubes are easy to clean and stronger than round tubes. Corrugated air cooling fin design supports tubes better than plate fin type. Seawater piping (3) is cast bronze and stainless steel. Water never touches the cast aluminum air ducts (2). No gaskets; all components are machined and have o-ring seals. Seawater direct from the gear driven pump, for maximum cooling. Dry bolt hole design protects engine cylinders.
- T1, T2, A, H models are turbocharged to increase output. Turbocharger turbine housings are freshwater cooled for safety.

#### **ESP and DC electrical system**

- Northern Lights ESP supplies SAE J1939 data stream through a CAN bus plug for optional engine monitor.
- Negative ground, 12 volt DC system has circuit breaker, starter motor and battery charging alternator with regulator.
- Standard, S-3B remote mount control panel with NEMA enclosure has engine hour meter, coolant temperature gauge, oil pressure gauge, DC voltmeter, start-stop and shutdown bypass switches.
- Reliable relay based DC system is easy to trouble shoot and repair. No "printed circuit board" to fail. Relays allow multiple panel installations up to 110 feet from set.
- Engine and panel are prewired with terminal strips.
- Low oil pressure and high coolant temperature safety shutdown system. **AC** generator

#### Direct coupled, single bearing, 12 lead, reconnectable AC generator. Maintenance free brushless design.

- Generators meet or exceed class society standards. All have class H insulation, accessible diodes, oversized ball bearings, marine grade shafts and conservative 95°/50° heat rise ratings.
- Engines and generators are torsionally matched for long life.
- Automatic voltage regulator gives fast response to electrical load changes. Voltage is regulated to ±0.5% (one half of one percent) over the entire range from no load to full load.
- · Isochronous electronic governor for 0% AC frequency droop.
- M1064A and H have PMG (permanent magnet generator) to power AVR for 300% short circuit capability for "classed" vessels. PMG is optional on D, T1, and T2.

#### **Special equipment**

- Standard hydrolastic mounts isolate 98% of vibration from hull for owner comfort.
- Welded steel base frame with drip pan. Easy to mount and keep clean.
- Belt guard protects operator even on sets in sound enclosures.
- Sparkling white IMRON® polyurethane paint protects set and provides service visibility.
- Operator's and parts manuals.
   Classification Standards

· Consult factory for details.

# M1064 Series

## **General Specifications and Dimensions**

AC Output <sup>1</sup>	M1064D	M1064T1	M1064T2	M1064A	M1064H
0 Hz, 1800 RPM <sup>1</sup> kW	40 kW	55 kW	65 kW	92 kW	99 kW
0 Hz, 1500 RPM <sup>1</sup> kW	33 kW	50 kW	55 kW	70 kW	90 kW
foltage regulation and PMG	±0.5% (PMG opt)	±0.5% (PMG opt) ±5%	±0.5% (PMG opt)	±0.5% (PMG Std)	±0.5% (PMG Std)
requency droop control Phase and power factor	±5%		Isochronous 0% ingle phase-1.0 (unity)	Isochronous 0%	Isochronous 0%
Generator full load temperature rise		mperature rise at 50		power lactor is availa	
Lugger Diesel Engine Data	All Models. 95 C le				
	I-4/Natural/4	I-4/Turbo/4	I-4/Turbo/4	1 4/Turke Afterseeled/4	1 4/Turke Afterseelee
nline cylinders/Aspiration/Operating cycle Displacement - cid (liter)	276 (4.5)	276 (4.5)	276 (4.5)	I-4/Turbo Aftercooled/4 276 (4.5)	276 (4.5)
Bore/Stroke - inches (mm)	4.19/5 (106/127)	4.19/5 (106/127)	4.19/5 (106/127)	4.19/5 (106/127)	4.19/5 (106/127)
$(P \otimes 1800 \text{ RPM} (1500 \text{ RPM})^2)$	62 (54)	90 (75)	102 (83)	131 (122)	144 (131)
Aax. front power take off HP @ 60 Hz (50 Hz)	60 (50)	90 (75)	102 (83)	131 (100)	144 (131)
Dil capacity with filter - quarts (ltr)	14.3 (13.5)	14.3 (13.5)	14.3 (13.5)	21.6 (20.4)	21.7 (20.5)
Cooling System					
pprox. heat exchanger cooling capacity - gal (Itr)	5.5 (21)	5.5 (21)	5.5 (21)	5.5 (21)	5.5 (21)
lin. seawater inlet/discharge through hull dia in (mm)	1.25 (32)	1.25 (32)	1.25 (32)	2 (51)	2 (51)
Sea water pump inlet hose ID - in (mm)	1.25 (32)	1.25 (32)	1.25 (32)	2 (51)	2 (51)
leat rejection to jacket water - 60 Hz BTU min	2151	3267	4138	3983	4781
50 Hz BTU min	1911	2707	3025	3026	4303
reshwater pump capacity - 60 Hz - gpm (lpm)	38 (144)	38 (144)	38 (144)	38 (144)	60 (227)
50 Hz - gpm (lpm)	32 (120)	32 (120)	32 (120)	32(120)	50 (189)
eawater pump capacity - 60 Hz - gpm (lpm)	24 (91)	24(91)	24 (91)	42 (159)	42 (159)
50 Hz - gpm (lpm)	20 (76)	20(76)	20(76)	35 (133)	35 (133) 39 (1)
Aax. seawater pump suction head - in (m) Consult factory for keel and skin cooler sizing	39 (1) Contact Factory	39 (1) Contact Factory	39 (1) Contact Factory	39 (1) N/A	 N/A
Ceel cooler head diameter - in NPT	1.5	1.5	1.5	N/A N/A	N/A
Ceel cooler hose ID discharge and suction - in (mm)	2.25 (57)	2.25 (57)	2.25 (57)	N/A	N/A
DC Electrical	2.20 (01)	2.20 (01)	2.20 (01)		
C starting voltage - standard (optional)	12 (24)	12 (24)	12 (24)	12 (24)	12 (24)
lin battery capacity - amp hr/12V CCA (24V CCA)	200/640 (570)	200/640 (570)	200/640 (570)	200/640 (570)	200/640 (570)
tarter rolling amps @ 0°C - 12VDC (24VDC)	780 (600)	780 (600)	780 (600)	780 (600)	780 (600)
2 Volt battery cable size up to 10 ft (3m)	00	00	00	00	00
Air					
Generator cooling air flow - 60 Hz/cfm	700	700	700	700	700
50 Hz/cfm	575	575	575	575	575
ir consumption - 60 Hz - cfm (m³/m)	127 (3.6)	201 (5.7)	226 (6.4)	274 (7.8)	330 (9.4)
50 Hz - cfm (m³/m)	85 (2.4)	134 (3.8)	151	226 (6.4)	240 (6.8)
xhaust gas volume - 60 Hz - cfm (m <sup>3</sup> /m)	357 (10.1)	512 (14.5)	618 (17.5)	724 (20.5)	869 (24.6)
50 Hz - cfm (m <sup>3</sup> /m)	251 (7.1)	339 (9.5)	508 (14.4)	600 (17)	699 (19.8)
xhaust gas temp - 60 Hz - F° (C°)	1089° (587°)	959° (515°)	1040° (560°)	993° (534°)	979° (526°)
50 Hz - F° (C°)	999° (537°)	918° (492°)	979° (511°)	1013 (545)	1094° (590°)
pprox. heat radiated to air - 60Hz - BTU/min 50Hz - BTU/min	328 271	451 410	533	754 656	861 738
Max. Exhaust Back Pressure - inch H <sub>2</sub> O (mm H <sub>2</sub> O)	48 (1220)	30 (762)	451 30 (762)	30 (762)	30 (762)
Vet exhaust Elbow OD- in (mm)	4 (100)	4 (100)	4 (100)	4 (100)	Contact Factory
Fuel	+ (100)	4 (100)	4 (100)	4 (100)	Contact Factory
uel injection pump type and control	Potany Mochanical	Rotary Mechanical	Potany Electronic	Rotary Electronic	HPCR Electronic
1 suction & return line - in (mm)	3/8 (9.5)	3/8 (9.5)	3/8 (9.5)	3/8 (9.5)	3/8 (9.5)
1ax fuel transfer pump suction lift - in (mm)	36 (914)	36 (914)	36 (914)	36 (914)	36 (914)
lax fuel flow to transfer pump - gph 60 Hz (50 Hz)	29.9 (28.9)	29.9 (28.9)	21.5 (20.8)	22.7 (21.9)	19.6 (18.1)
ull load fuel returned to tank - gph 60 Hz (50 Hz)	26.6 (26.1)	24.7 (25.1)	15.5 (16.5)	15.8 (14.4)	9.92 (11.0)
specific fuel consumption max load - 60 Hz/lbs.hp.hr.	0.389	0.369	0.378	0.375	0.364
50 Hz/lbs.hp.hr.	0.360	0.362	0.384	0.384	0.349
pprox. fuel rate <sup>3</sup> at 60 Hz full load - gph (lph) <sup>3</sup>	3.29 (12.45)	5.14 (19.45)	6.01 (22.74)	6.92 (26.19)	9.13 (34.58)
50 Hz full load - gph (lph) <sup>3</sup>	2.74 (10.37)	3.83 (14.49)	4.31	6.59	7.17 (27.13)
Maximum Engine Operating Angle					
ontinuous (with separate expansion tank)	All Models - Front D			Left/Right Down: 0	)-5°, (0-23°)
termittent (2 minutes)	All Models - Front/F	Rear Down: 0-30°.	Left/Right Down: 0-3	0°	
Dimensions and Weight (See note 4)					
et length⁴ - inch (mm)	64.0 (1631)	67.8 (1722)	67.8 (1722)	71.0 (1802)	75.7 (1922)
et width <sup>4</sup> - inch (mm) (*narrow version)	31.0 (787)	31.0 (787)	31.0 (787)	32.1 (816)	33.3 (846)
	40.2 (1020)	40.2 (1020)	40.2 (1020)	40.6 (1032)	40.6 (1032)
et height⁴ - inch (mm)			1920 (871)	2320 (1052)	2699 (1224)
et height⁴ - inch (mm) pprox. dry weight⁴ HE cooling 3 phase - lbs (kg)	1865 (846)	1920 (871)			
et height <sup>4</sup> - inch (mm) pprox. dry weight <sup>4</sup> HE cooling 3 phase - lbs (kg) pprox. dry weight <sup>4</sup> HE cooling 1 phase - lbs (kg)	1865 (846) 1925 (873)	2195 (996)	2195 (996)	N/A	N/A
et height⁴ - inch (mm) oprox. dry weight⁴ HE cooling 3 phase - lbs (kg)	1865 (846) 1925 (873)	2195 (996) 80.9 (2054) x Width		N/A	

Prime kW ratings for 3Ø at 0.8 power factor. Consult factory for deration factors.
 Net flywheel hp rating for fully equipped engine at rated speed under SAE J816b.
 Based on prime kW rating at 1800 and 1500 RPM. Fuel rate may vary depending on operating conditions.

5. Dimensions are subject to change without notice, they are not intended for installations. Contact a factory representative for the current installation data.

4420 14th Ave. NW., Seattle WA 98107 Tel: (206) 789-3880 • 1-800-762-0165 • Fax: (206) 782-5455 Information and dimensions subject to change without notice. Northern Lights and Lugger are registered trademarks of Northern Lights, Inc. © 2012 All rights reserved. Litho USA. S110 12/11



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