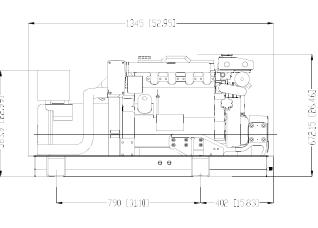
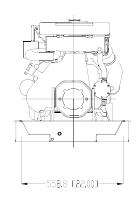
Dimensional Drawing



AC Output ¹		
25 kW	60 Hz, 18	300 RPM, 1 Ph, 1.0 PF,
	120-240) V/66.6 A, 120 V/133 A
20 kW	50 Hz, 15	500 RPM, 1 Ph, 1.0 PF,
		220 V/54.4 A
Optional	١T	nree Phase with 0.8 PF
Voltage regulation ±1%		
Lugger L864 Engine		
Туре	Vertical	l inline 4 cylinder diesel
Displacement		152 in ³ (2.5 ltr)
Bore/Stroke 3.40/4.20 in (86/107 mm)		
HP @ RPM		39.4/1800 33.0/1500
Approximate f	ıel use	
1800 RPM @ full load ² 2.23 gph (8.40 lph		
1800 RPM @ h	800 RPM @ half load ² 2.23 gph (8.40 l) 800 RPM @ half load ² 1.17 gph (4.40 l)	
1500 RPM @ f	RPM @ half load ² 1.17 gph (4.40 l RPM @ full load ² 1.78 gph (6.73 l	
1500 RPM @ h	1500 RPM @ half load ² 0.93 gph (3.52 lp	
Installation Data & Weight		
Wet exhaust el	bow	3 inch (76 mm) OD
Raw water inle	t	3/4 inch (19 mm) OD
Fuel inlet and return		1/4 inch NPT
Approximate dry weight		993 lbs (450 kg)
1. Based on SAE J1995 and ISO 3046. 2. Actual fuel consumption will vary depending on operating conditions		





M864W3 Overall Dimensions L x W x H: 52.9 x 24.2 x 26.5 inch (1350 x 696 x 672 mm) Sound Enclosure Dimensions L x W x H: 52.9 x 24.2 x 27.7 inch (1350 x 696 x 703 mm) Sound Enclosure Weight: 140 lbs. (64 kg)

Dimensions given in inches (mm). Dimensions subject to change without notice. Contact dealer or visit www.northern-lights.com for most current installation drawings.

Engine Block

- Four cycle, 4 cylinder, liquid cooled, naturally aspirated, overhead valve diesel.
- Induction hardened crankshaft. Forged carbon steel stronger than cast
- Helical cut and ground, carbon steel timing and PTO gears reduce noise.
- Cross flow head for efficient breathing. Glow plugs for quick cold starting. **Cooling System**
- Freshwater cooling system in heat exchanger or keel cooled configuration.
- Large, easy-fill single-piece exhaust manifold is freshwater cooled for safety. No hot, dry risers. Fewer troublesome hoses and gaskets. Cast iron to resist corrosion and electrolysis.
- Zinc anode electrolysis protection.
- Heat exchanger cooling is standard. Cupro-nickel tube-type heat exchanger has removable ends for easy cleaning. Rubber impeller seawater pump of bronze and stainless steel is gear driven; no belt.

Fuel System

- Fuel system is self-venting.
- Bosch-type in-line injection pump with 5% mechanical governor for close AC frequency control.
- Pintle injectors with replaceable tips.
- Mechanical lift pump with hand primer. No electric pump to fail.
- . Large spin-on fuel filter.
- Flexible fuel lines routed to base.
- Stop solenoid controls the fuel rack, not the throttle, to eliminate speed variances and linkage problems. **Intake and Exhaust**

Dealer

- Meets US EPA Tier III emission standards at date of manufacture.
- Washable air cleaner in cast intake manifold reduces intake noise
- Cast iron, wet exhaust elbow for safety.

www.northern-lights.com

Lubrication System

- 6.9 gt (6.5 ltr) oil capacity for better lubrication. 200 hour oil change intervals.
- Closed crankcase vent system traps oil vapor and keeps engine room clean. **DC Electrical System**
- DC system uses reliable relays instead of an unrepairable printed circuit board
- 12 volt starter motor and battery charging alternator with regulator and belt guard.
- Standard panel: Remote mount S-3C has hour meter, stop-start switch with run light and preheat switch. Gauges for oil pressure, coolant temp and DC voltage. Safety shutdowns for low oil pressure, high coolant temp and high exhaust temp.
- Expandable to six panels up to 110 feet from the set.
- 20 foot (6m) plug-in panel harness lets you mount your panel anywhere onboard

AC Generator

Northern Lights, direct coupled, brushless AC generator is maintence free. 4 lead, 1 phase, 50 or 60 Hz output standard. 12 lead, 3 phase optional. Conservative heat rise rating: 95°F/50°C ambient.



accessible

- Automatic voltage regulator (AVR) is powered by dedicated AC winding for true 300% short circuit capability and circuit breaker protection. Quick $\pm 1\%$ RMS no load to full load voltage regulation.
- Generator features high quality, Class "H" diodes, over-sized bearings and junction box

Special Equipment

- Welded steel base frame with drip pan.
- Four plateform mounts isolate vibration. •
- White, long-life polyurethane paint.
- Operator's and parts manuals standard.

Classification Standards

Consult factory for details. •



APPROVED

Northern Lights, Inc. • 4420 14th Ave. NW., • Seattle WA 98107 Tel: 206-789-3880 • 1-800-762-0165 • Fax: 206-782-5455 Information and dimensions subject to change without notice. Northern Lights and Lugger are registered trademarks of Northern Lights, Inc. © 2012 All rights reserved. Litho USA. S107 5/12

M864W3 Features and Benefits

Full flow, spin-on oil filter with bypass.

· Oil drain for quick, clean oil changes.